

FIG. 1A

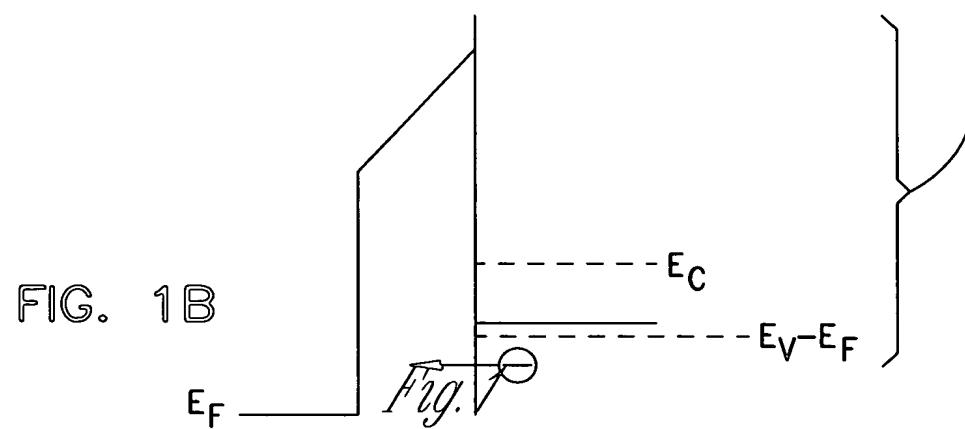
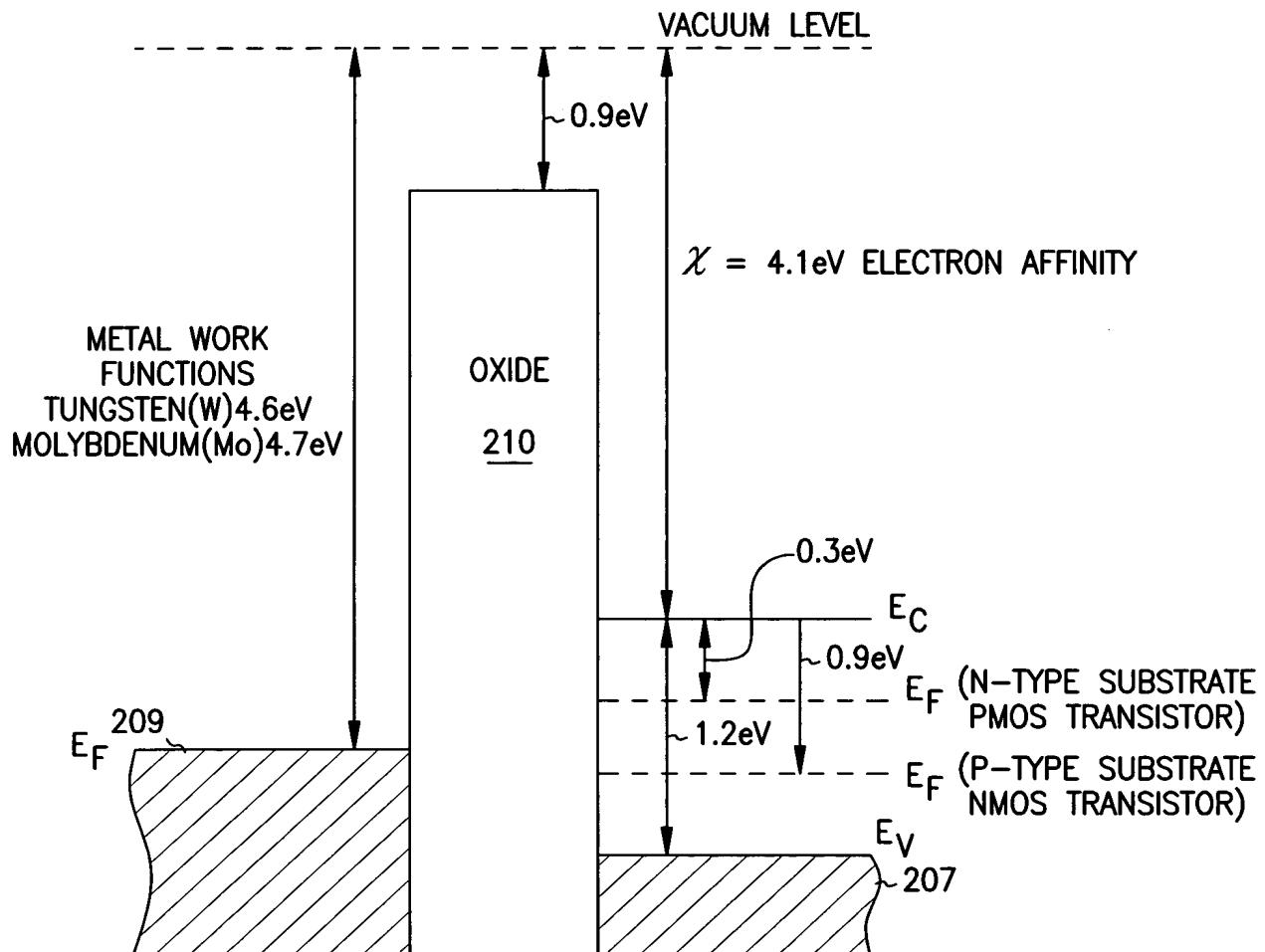


FIG. 1B



"MID-GAP" METALS USED FOR OPTIMIZING NMOS AND PMOS TRANSISTOR THRESHOLDS VOLTAGES; METAL SEMICONDUCTOR WORK FUNCTION DIFFERENCES

NMOS:  $\Phi_{ms} = 4.7 - 5.0 \text{ eV} = -0.3 \text{ V}$

PMOS:  $\Phi_{ms} = 4.7 - 4.4 \text{ eV} = +0.3 \text{ V}$

FIG. 2  
 (PRIOR ART)

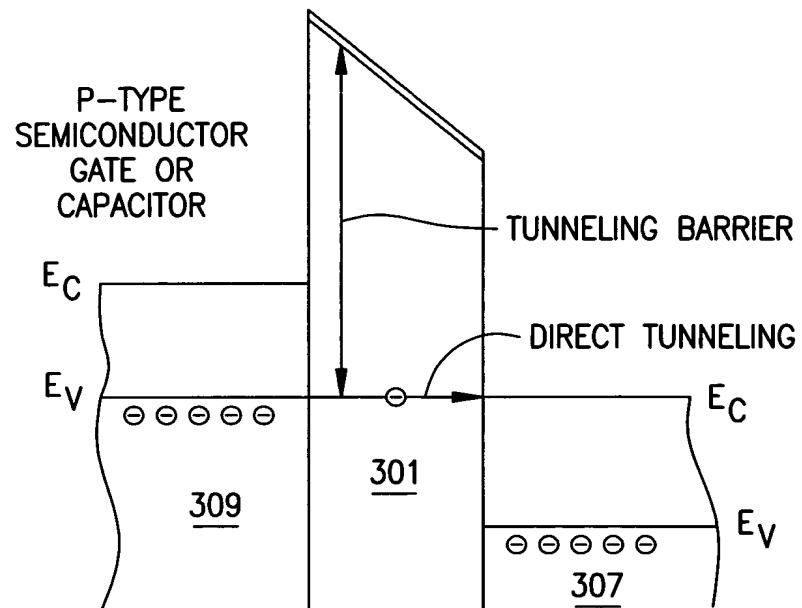


FIG. 3A

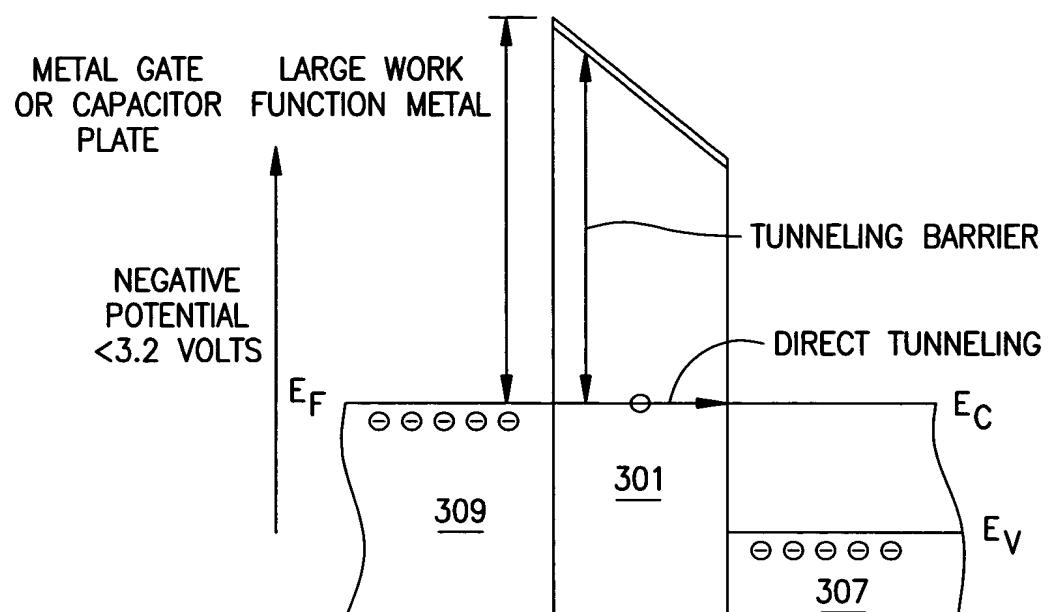


FIG. 3B

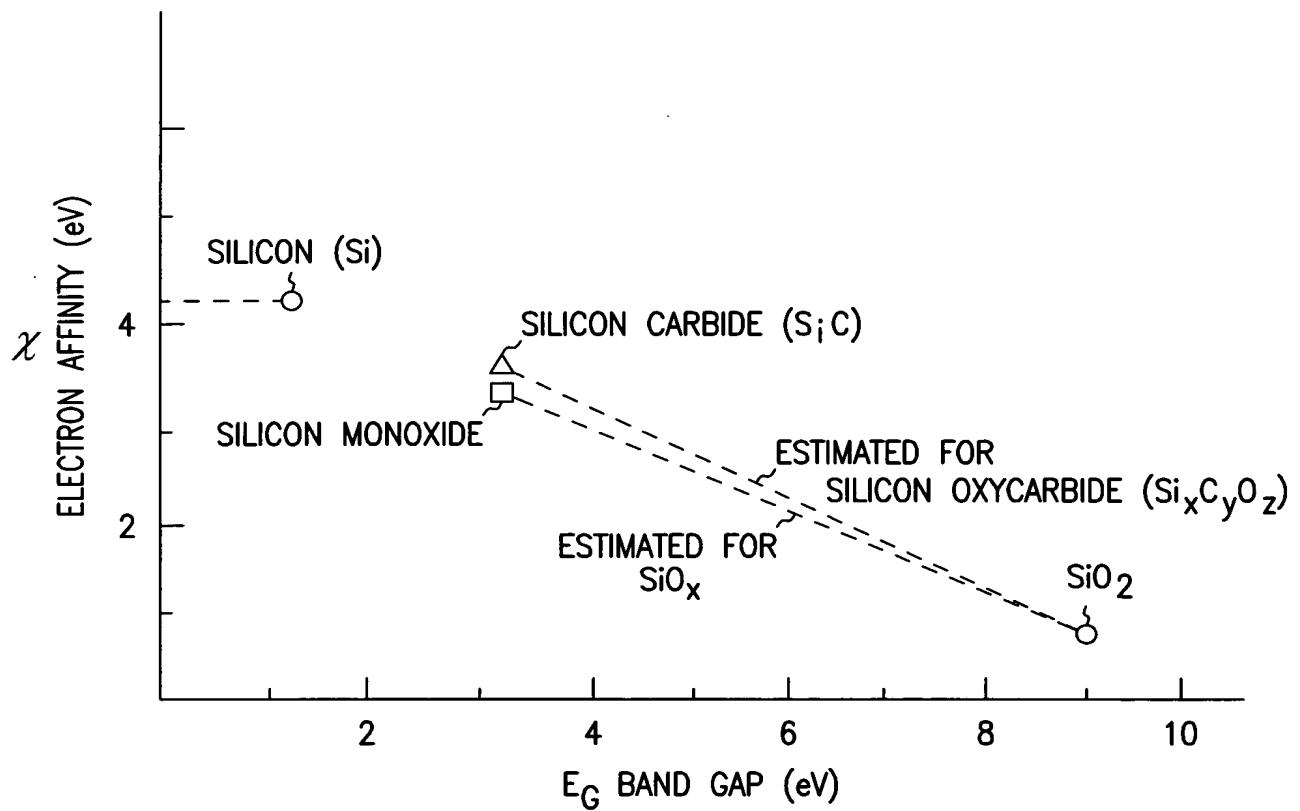


FIG. 4

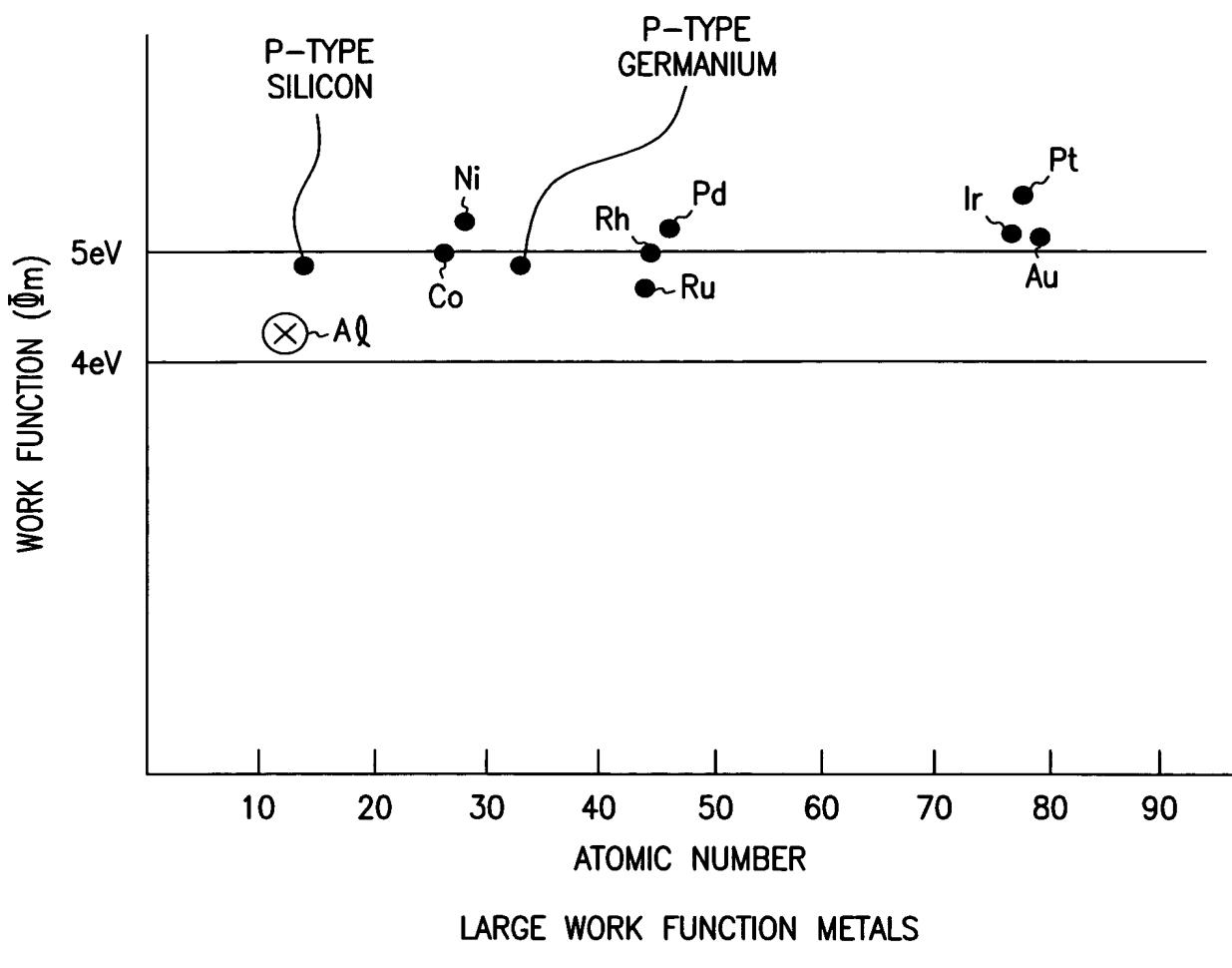


FIG. 5

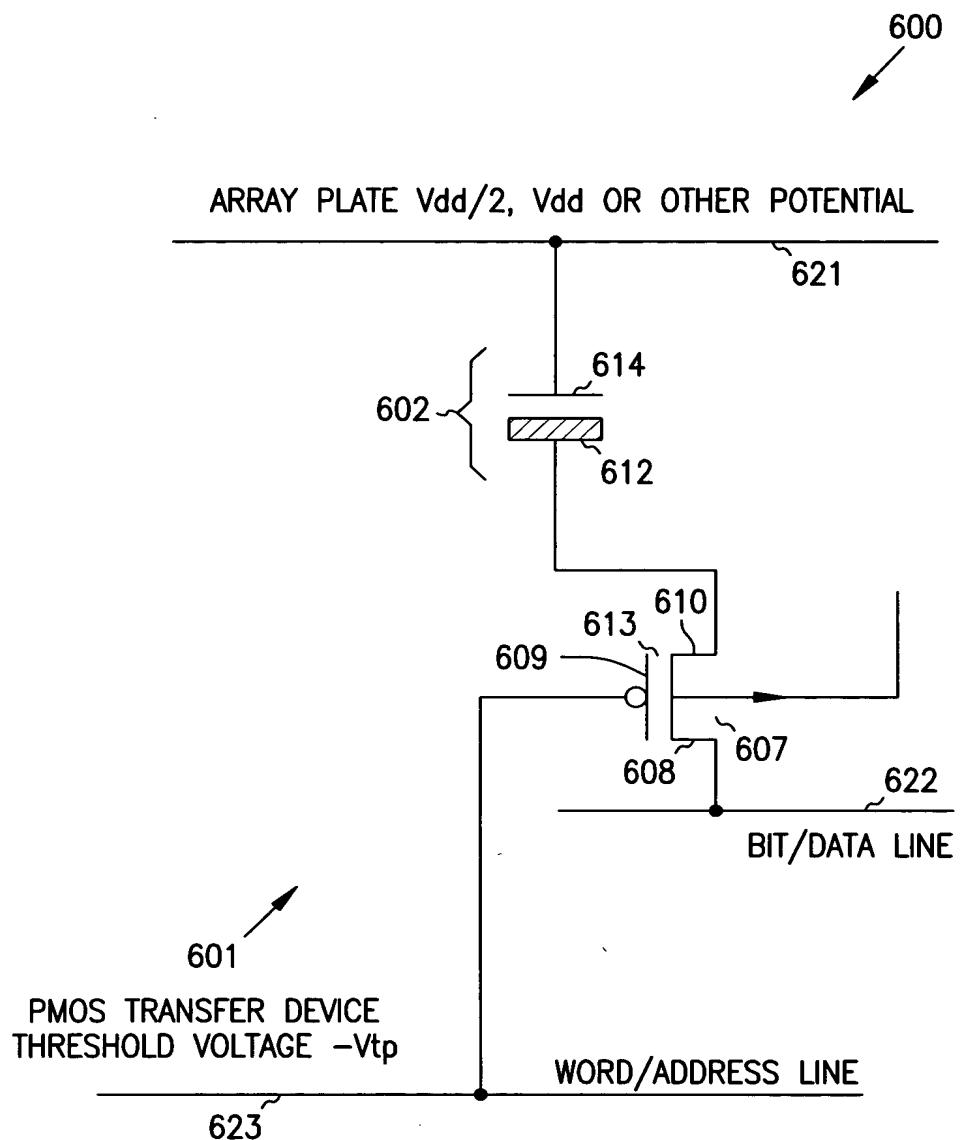


FIG. 6

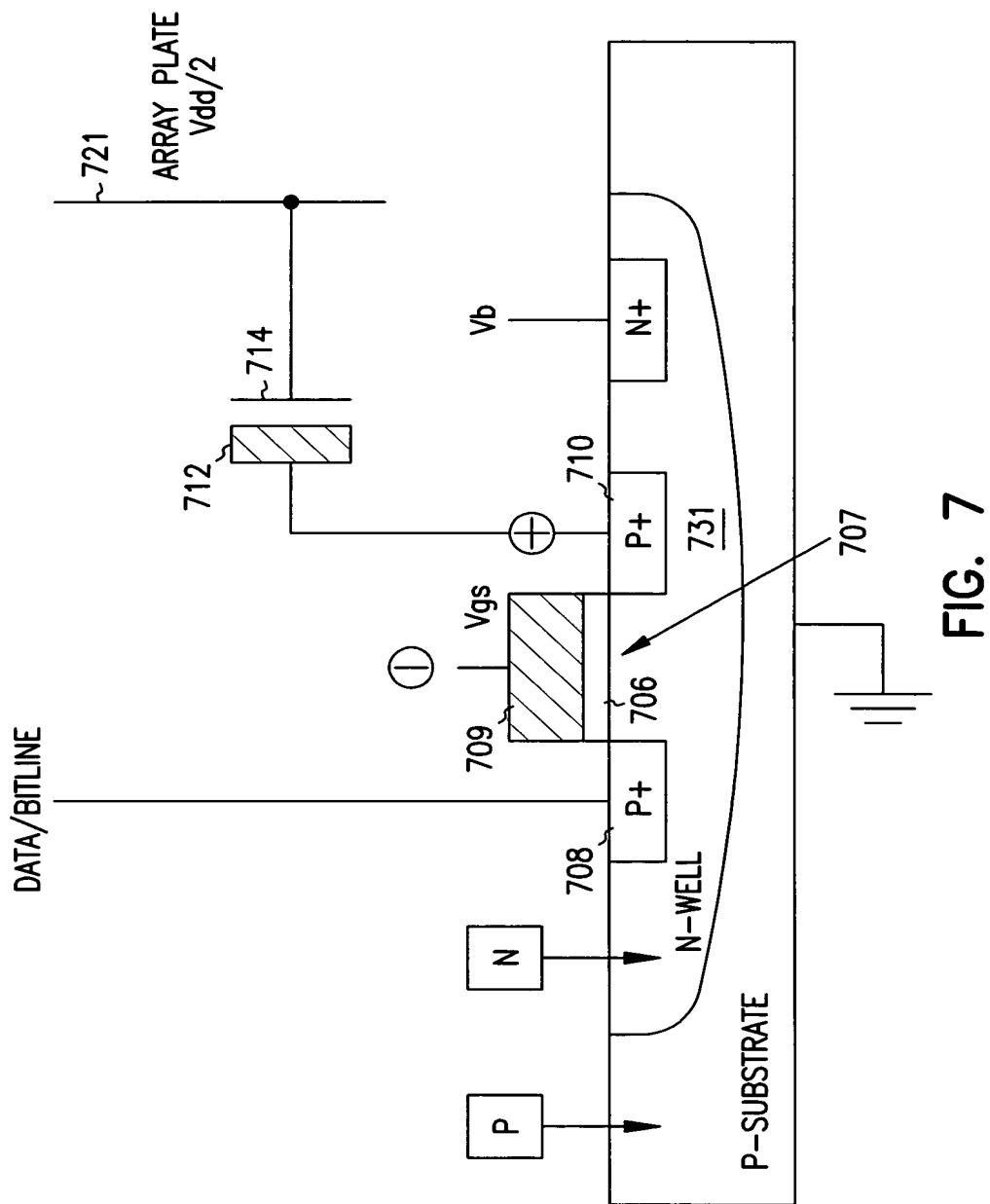


FIG. 7